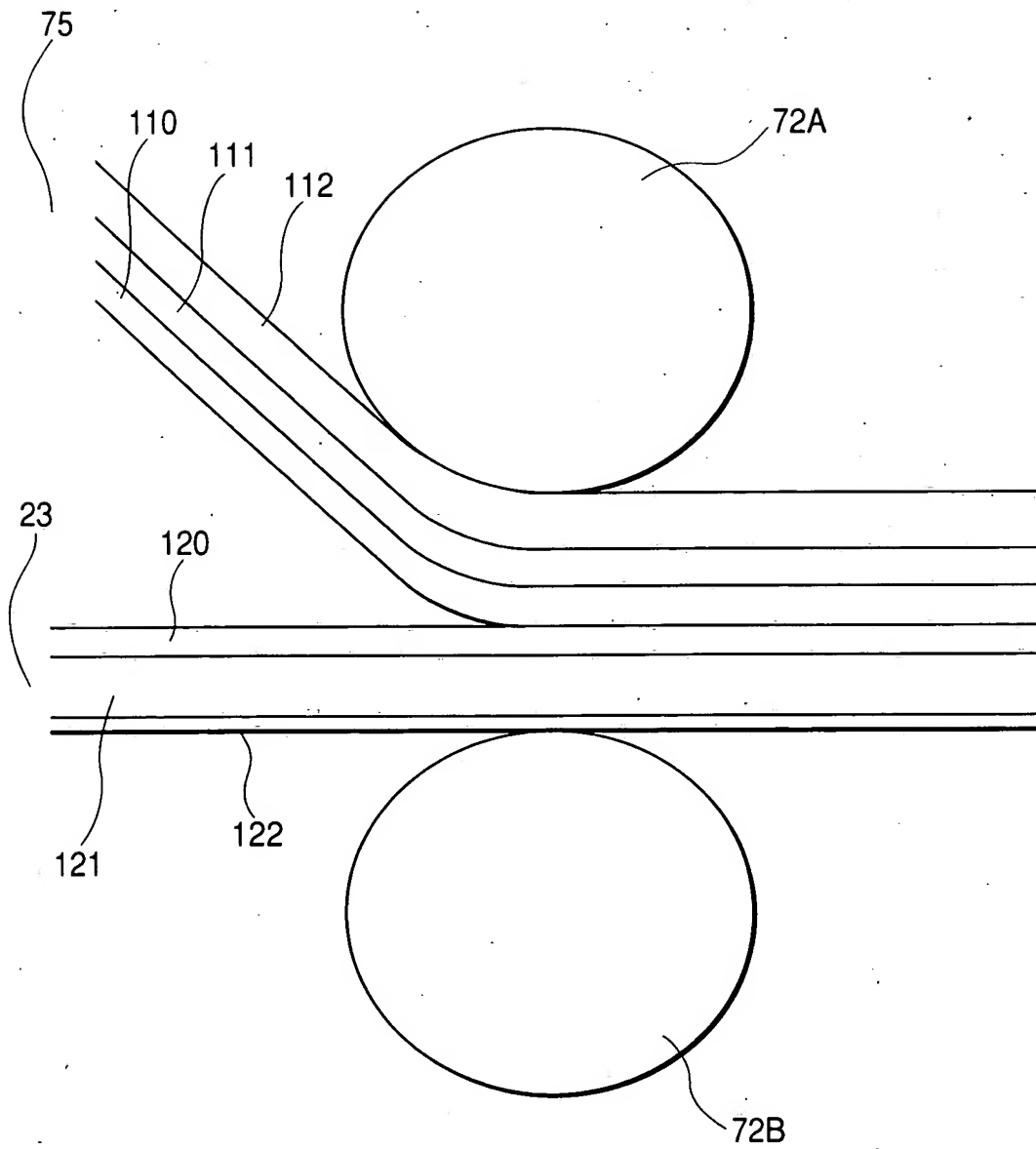






FIG. 3



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FIG. 4

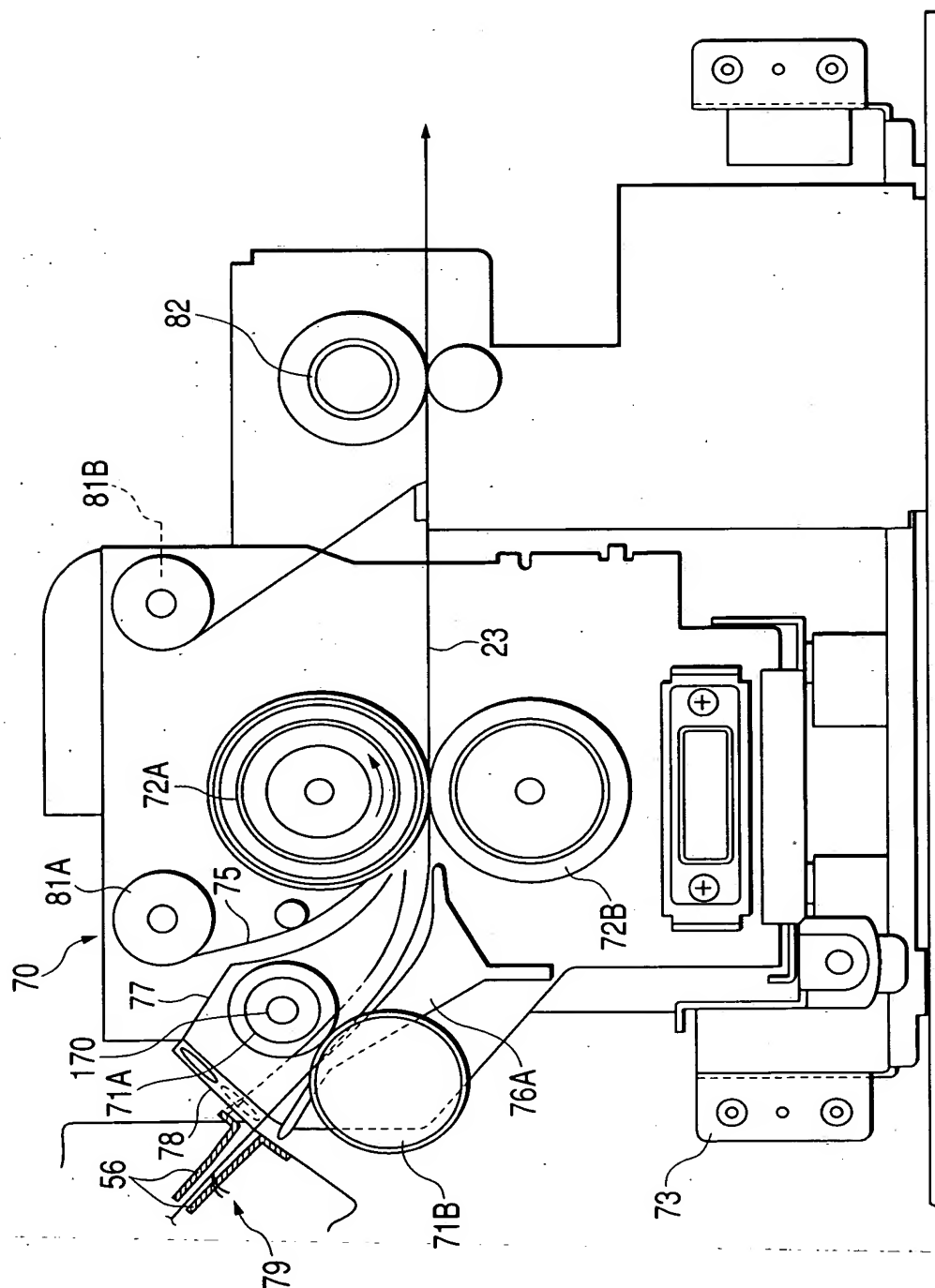
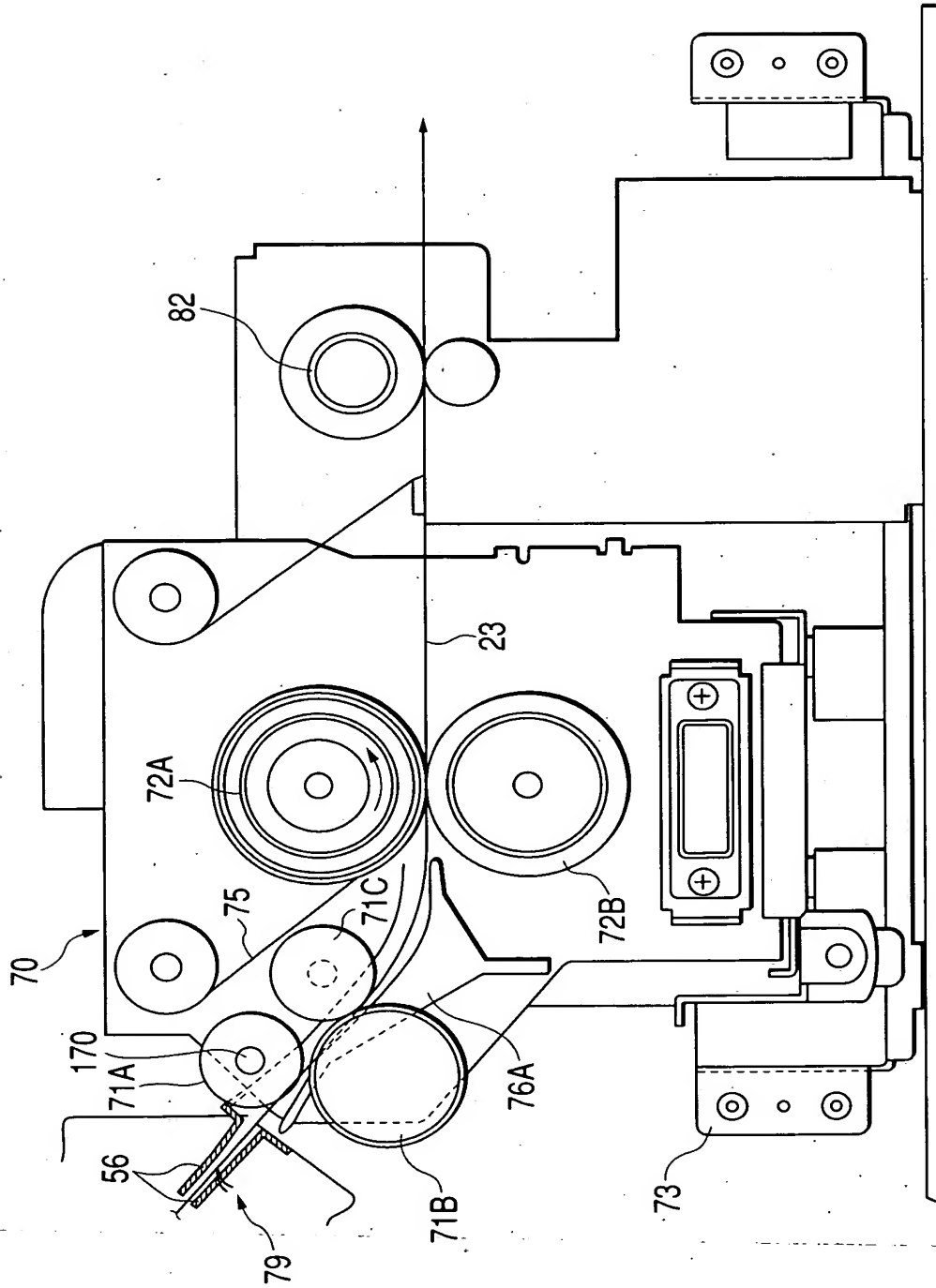


FIG. 5



A cross-sectional view of a curved substrate 23. The substrate has a curved outer surface 23A and a flat top surface. The top surface is composed of three distinct layers: a bottom layer 23B with diagonal hatching, a middle layer 23C with horizontal hatching, and a thin top layer 23D with cross-hatching. A circular roller R1 is positioned at the bottom left, with a curved arrow indicating a counter-clockwise rotation. Another circular roller R2 is positioned at the top left, with a curved arrow indicating a clockwise rotation. A series of small circles are shown between the two rollers, representing a material being processed between them.

FIG. 7

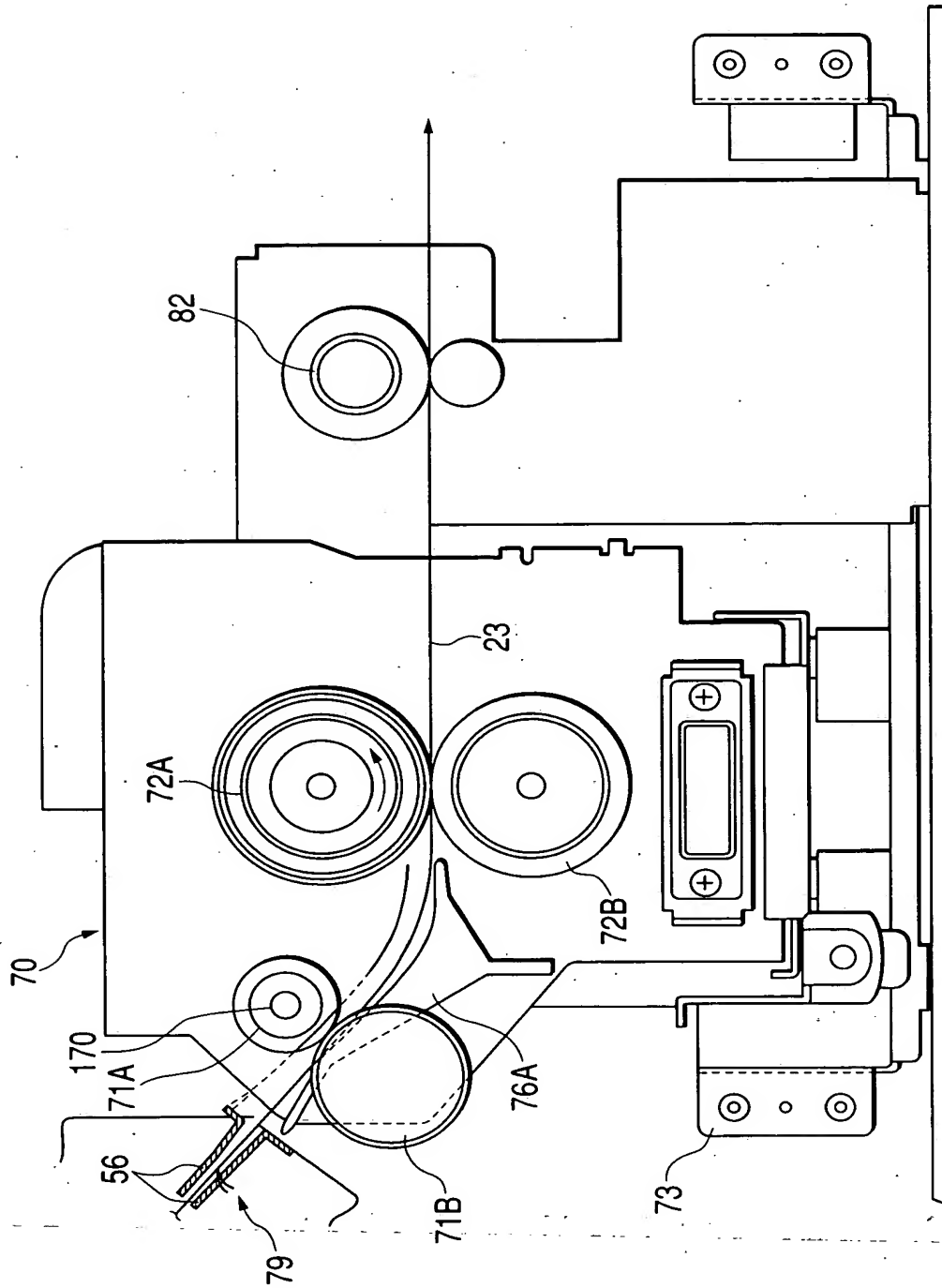


FIG. 8

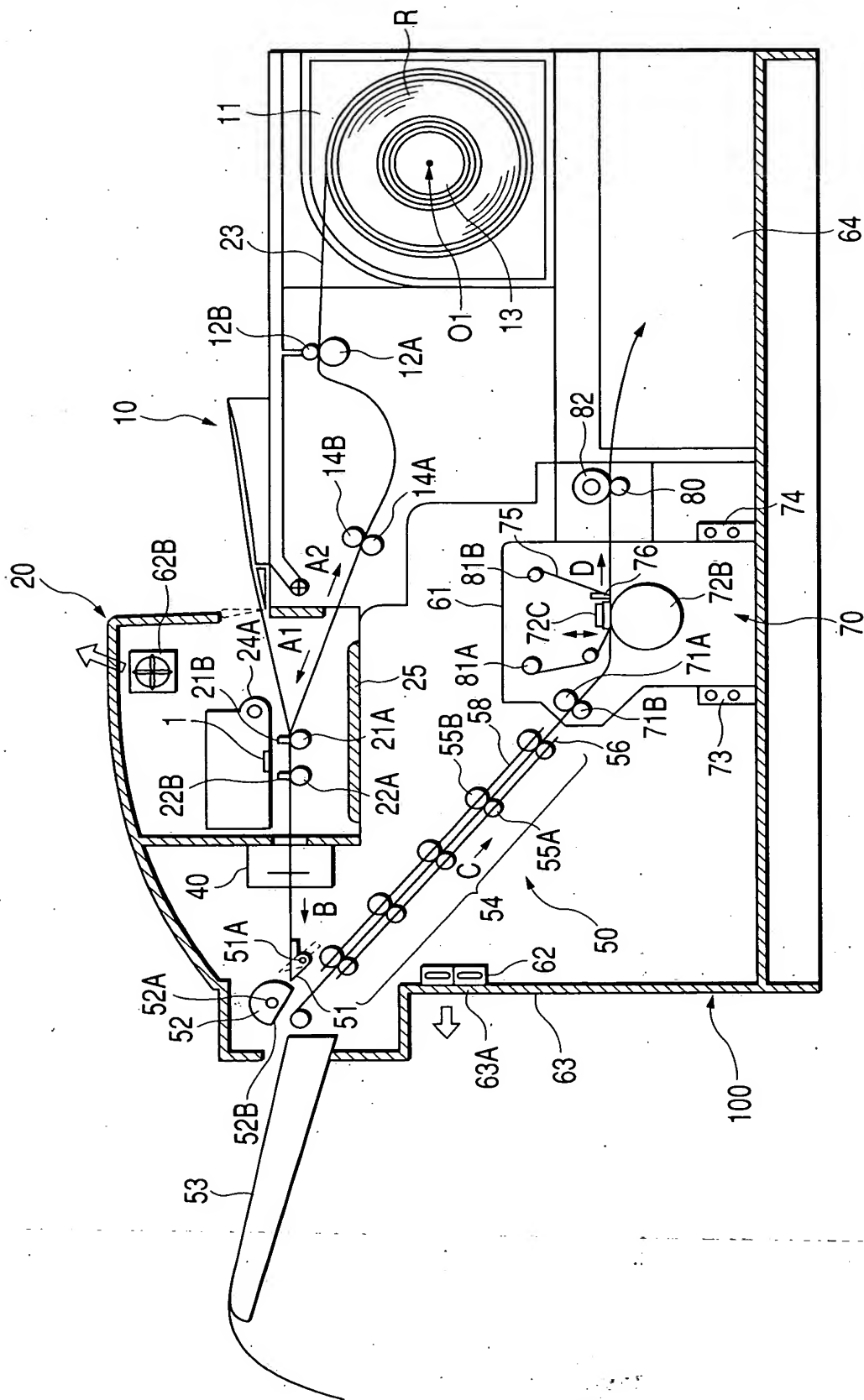




FIG. 9

